



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PB67-43001-63
Job Sheet 173181



Part No: PB67-43001-63

Job Qty: 4 ea

Part Name: Handle Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/26/18

Job Tracking No:

Due Date: 4/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A 08-07-29 new issue DD verified by:ec IPP rev B 10.09.30 per rev C dwg EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	4/14/18	4/14/18	0.00	0.00	Start Up Large Fab-7		CPL
100	Large Fab	4 pcs	4/14/18	4/14/18	0.00	6.06	Large Fab 8		CAL
110	QC	4 pcs	4/14/18	4/14/18	0.00	0.00	QC9		D 183-12
120	QC	4 pcs	4/14/18	4/14/18	0.00	0.00	QC5		D 183-12
130	Powdercoat	4 pcs	4/16/18	4/16/18	0.00	0.31	Powdercoat5		BR. DAS
140	QC	4 pcs	4/16/18	4/16/18	0.00	0.00	QC3		DAS 38
150	Packaging	4 pcs	4/16/18	4/16/18	0.00	0.00	Packaging3-1	WAO03	8 MAR 28 2018
160	QC21-SA	4 Ea	4/16/18	4/16/18	0.00	0.00	QC21		988 DAS 21 MAR 28 2018

M134092 START: 2:30 O.V.T: 3:20 F.W.I.S.H: 3:00

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
240-107	Spring Slotted Pin	4 Ea (1 ea)	90-Start up Operation	M134651
CR3213-4-2	Cherry Rivet	4 Ea (1 ea)	90-Start up Operation	5019424
PB67-43001-127	Handle Arm	4 Ea (1 ea)	90-Start up Operation	F161066
PB67-43001-129	Tube Handle	4 Ea (1 ea)	90-Start up Operation	F160948
PB67-43001-131	Tube End Cap	8 Ea (2 ea)	90-Start up Operation	F161055 → 4 F142653 → 4
PB67-43001-133	Clevis	4 Ea (1 ea)	90-Start up Operation	F160946
PB67-43001-157	Tube	4 Ea (1 ea)	90-Start up Operation	F153593-2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	240-107	4	128	0
	CR3213-4-2	4	276	0
	PB67-43001-127	4	5	0
	PB67-43001-129	4	10	0
	PB67-43001-131	8	11	0
	PB67-43001-133	4	6	0
	PB67-43001-157	4	10	0

Part Specifications

Specifications could not be found.

00 1510

Plex 2/26/18 3:29 PM Dart.Gagnon.Michelle



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Container No: S049020



Part: PB67-43001-63

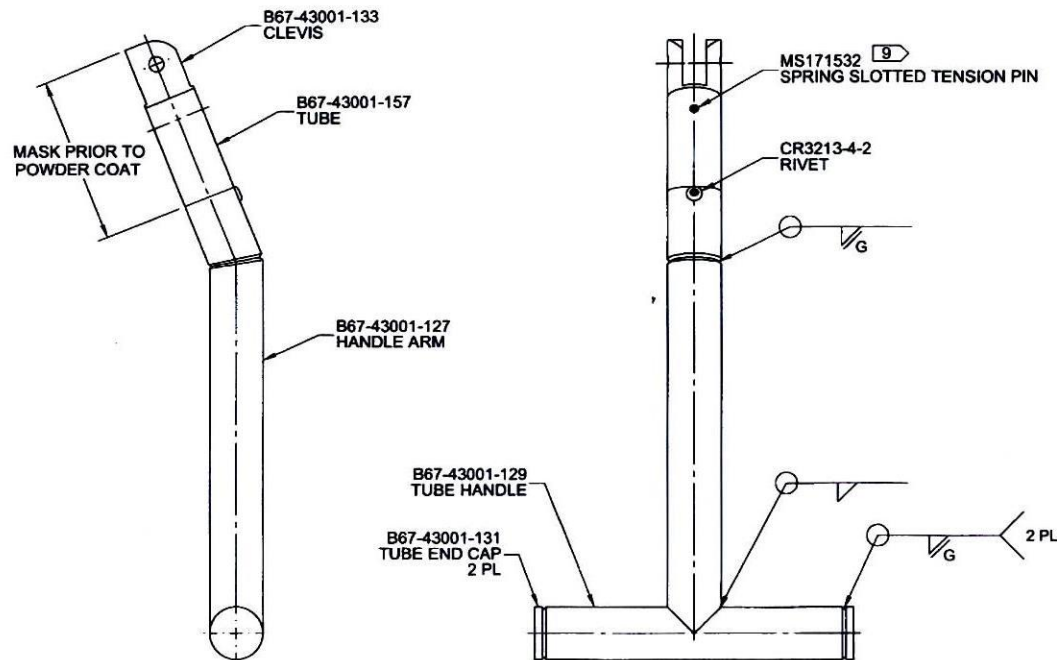
Job No: 173181

Serial No/Batch: S049020

Revision:

Inspector:

Date: 03/08/18

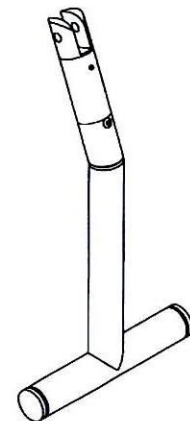


B67-43001-63 SHORT T-HANDLE ASSEMBLY

NOTES:

- 1) MATERIAL: NONE
- 2) FINISH: POWDER COAT "GREEN SANDTEX" (4.3.5.8) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.46 lbs
- 8) WELDING: PER DART QSI 004
- 9) ALIGN B67-43001-133 AS SHOWN. ENLARGE PILOT HOLE LOCATED ON HANDLE AND DRILL THRU B67-43001-157-133. DRIVE MS171532 IN TO HOLE.

ITEM	QTY -63	P/N	DESCRIPTION
1	X	B67-43001-63	SHORT T-HANDLE ASSEMBLY
3	1	B67-43001-129	TUBE HANDLE
4	1	B67-43001-127	HANDLE ARM
5	1	B67-43001-157	TUBE
6	2	B67-43001-131	TUBE END CAP
7	1	B67-43001-133	CLEVIS
9	1	MS171532	SPRING SLOTTED TENSION PIN (OR 240107)
10	1	CR3213-4-2	RIVET



RELEASED
2010-09-16
MD

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO SHEET 15 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR09-011.		MB	09.06.10
REV.		DESCRIPTION	BY	DATE
DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED	JS		DRAWING NO.	REV. C
MFG. APPR.			B67-43001-63	SHEET 1 OF 1
APPROVED	AW		TITLE	SCALE
DE APPR.	N/A	SHORT T-HANDLE ASSEMBLY	NTS	
DATE	09.06.10	COPYRIGHT © 1986 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		